ESSEX BENCH - 8'
ASSEMBLY INSTRUCTIONS

## COMPONENTS

(1)

(2) Left Arm Assembly

(4) Back
Quantity: 1 (Right Shown) Quantity: 1 (Left)

(5) S
Seat
Quantity: 1 (Right Shown)
Quantity: 1 (Left)
(6) Front Rail
Quantity: 1 (Right Shown)
Quantity: 1 (Left)

(3) Center Brace Assembly

(7) Right Corner Brace
Quantity: 2

8) Left Corner Brace Quantity: 2



HARDWARE
(A) Dowels
Quantity: 36

B Phillip-Head Wood Screws Quantity: 12

C
Allen Head Screw Quantity: 4
(D) Allen Wrench Quantity: 1

## FINISHING ITEMS

Medium Grit Sandpaper

NOTE: If the furniture is going to be placed on a concrete or tile patio, it should first be rinsed well to remove the sawdust that may cause some staining.

NOTE: Hardware pack may contain extra hardware.

NOTE: A hammer and a phillips head screwdriver (not provided) will be needed for the assembly of this bench.

## INSTRUCTIONS

## STEP 1

Two person assembly recommended.
NOTE: Do not drive the dowels into place until all components are fitted together. Stand center brace (3) upright. Insert the left back assembly (4) into the holes of the center brace.


STEP 3
Place (left) front seat rail (6) into position as shown.


## STEP 5

Repeat Steps 1-4 for the right side of the bench. Start with the back, followed by the right seat assembly, right front seat rail and right arm assembly. Next, drive 24 dowels $\boldsymbol{A}$ into place as shown.


## STEP 2

Align the peg in the back of the seat support rail of the (left) seat assembly (5) with the hole in the back assembly. Note: Each slat of the seat assembly overhangs the connecting braces at each end. The slats have a greater overhang at one end. The end with the greater overhang will be at the outside end of the bench.


## STEP 4

Place (left) arm assembly (2) onto the rails of the back assembly and front rail.


## STEP 6

Using a phillips head screwdriver, screw 4 wood screws $B$ into the predrilled holes on the underside of the seat to attach the seats to the center brace as shown.


## INSTRUCTIONS

## STEP 7

Using a phillips head screwdriver, screw 6 wood screws $B$ into the predrilled holes on the underside of the seat to attach the seat back, front rail and arm assemblies as shown.


## STEP 8

Secure corner brace (7) with the allen head screw $\mathbf{C}$ using the allen wrench provided.


## STEP 9

To further secure the corner brace drive 2 dowels $\boldsymbol{A}$ into the predrilled holes as shown. Repeat for the remaining corner braces.


